



Critical Points In Instrument Sterilization


Luci Perri, RN, MSN, MPH, CIC, FAPIC, CSPDT



Objectives

- Describe the requirements to safely transport contaminated instruments to the processing area
- Explain how to organize a sterile processing area to prevent crossover of clean and dirty
- Describe the required documentation in a sterile processing department/area



 Guidelines and Standards

All reusable medical devices must be cleaned and maintained according to the **manufacturer's instructions** to prevent patient-to-patient transmission of infectious agents (CDC)

Items are pre-cleaned according to **manufacturer's instructions**, or if the manufacturer does not provide instructions, evidence-based guidelines prior to sterilization. (CMS ASC IC Worksheet)

Guide to Infection Prevention for Outpatient Settings: Minimum Expectations for Safe Care v2.3 September 2016. CDC. Division of Healthcare Quality Promotion. <https://www.cdc.gov/infectioncontrol/pdf/outpatient/guide.pdf>

Cleaning: Automatic

- All instruments must be cleaned in the completely open and disassembled (i.e., taken-apart) configuration.
- Clean all devices within a washer/disinfector using the equipment and detergent recommended by the manufacturer.
- Visually examine each instrument for cleanliness. If visible soil remains, repeat cleaning procedure.
- Rinse with distilled or deionized water to remove residual solution.

Parameters for Wrapped Instruments in Steam Sterilization

	Temperature	Exposure	Drying
Gravity Displacement	132°C (270°F)	15 Minutes	15 Minutes
Pre-Vacuum/Dynamic	132°C (270°F)	4 Minutes	15 Minutes
Air-Removal	135°C (275°F)	3 Minutes	15 Minutes

MANUFACTURER'S INSTRUCTIONS

Point of Use Treatment



Not a thorough cleaning



Gross soil and debris removal

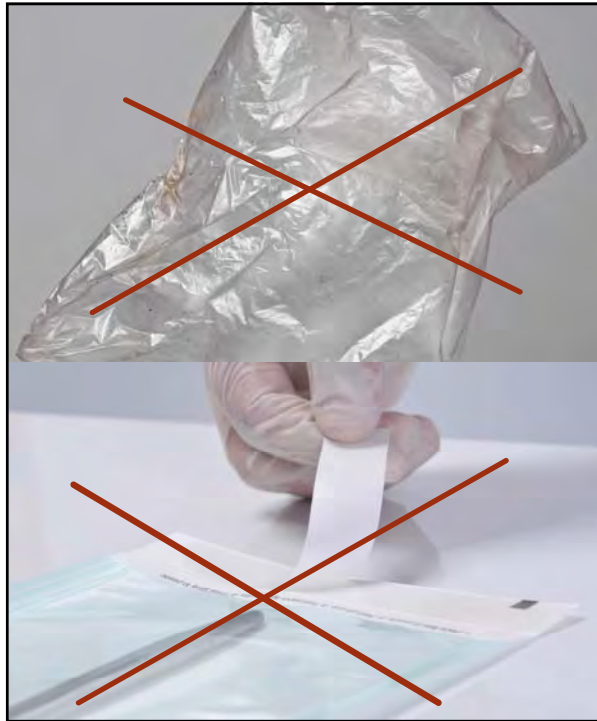
Blood, body fluids, surgical materials (orthopedic cement)

Instrument transport

- ▶ OSHA BBP (29 CFR 1910.1030) Standard
- ▶ Needlestick Safety and Prevention Act (2001)



INSTRUMENT TRANSPORT



Instrument Transport

- ▀ Plastic bags
- ▀ Peel pouches



Instrument Transport Agents

Keep instruments moist

- Wet towel
- Surfactants
- Enzymatic gel or spray
- Self-seal pouch with an absorbent layer

Best location to apply

- Procedure room?
- Instrument cleaning area?

Instrument Processing PPE

Heavy duty utility gloves

- NOT exam or procedure gloves
- MUST cover gown cuffs completely

Impervious gown

- Won't allow water to penetrate to clothes

Mask

- Ideally, Level 3 (fluid resistant)

Face shield

- If mask is Level 1 or 2

Goggles

- ONLY if Level 3 mask worn

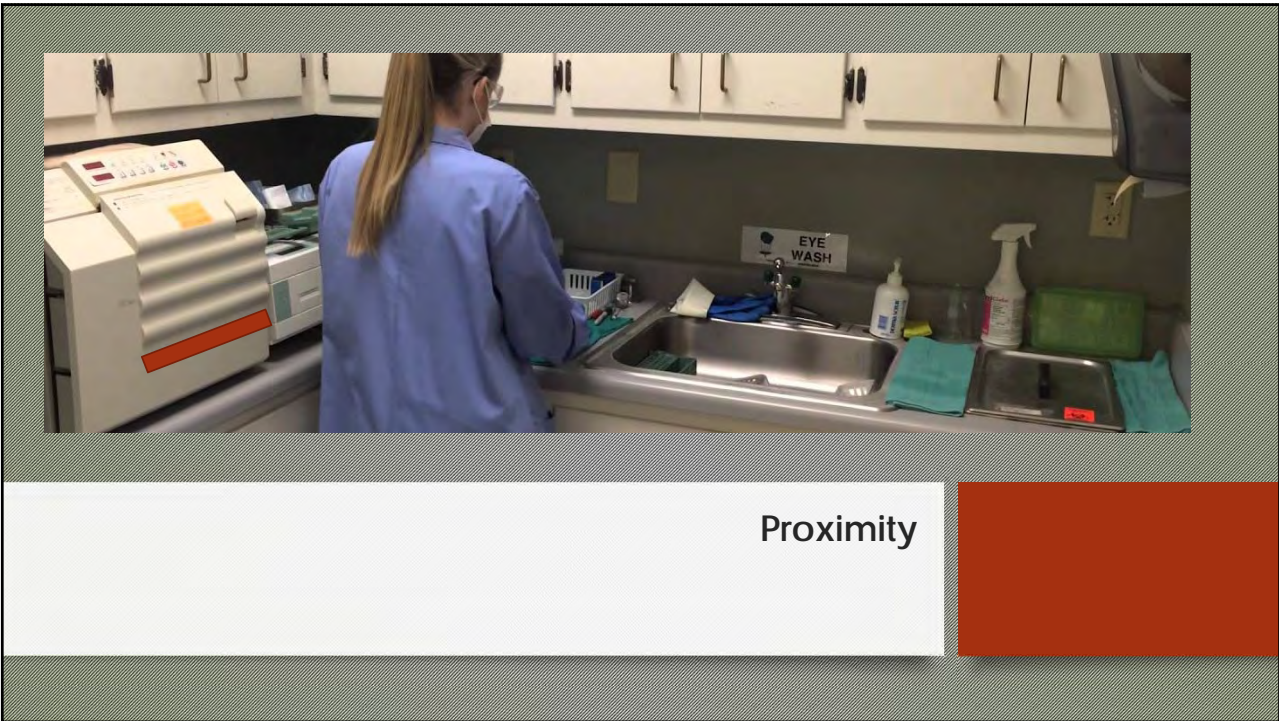
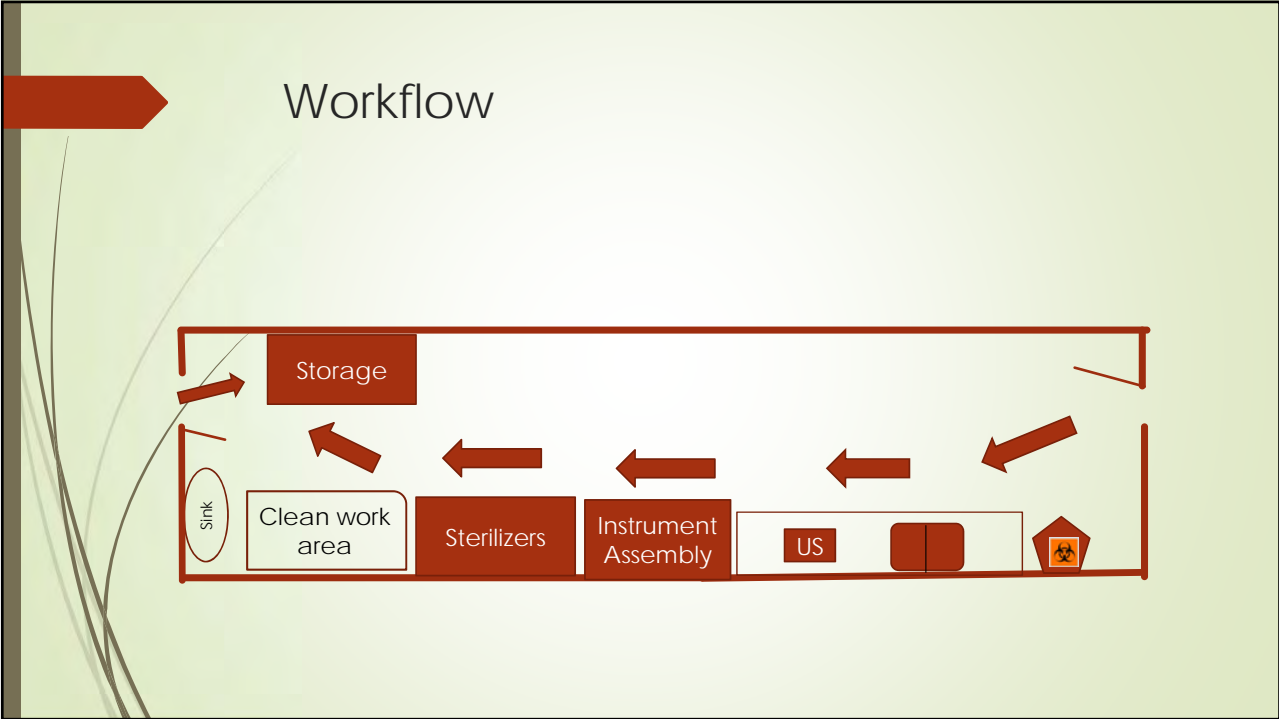
Traditional parts of an instrument sterilization area

Receiving, cleaning and decontamination

Prep and pack

Sterilization

Storage





Instrument Processing Steps



Rinse #1



Manual or automated wash



Rinse #2



Dry



Inspect

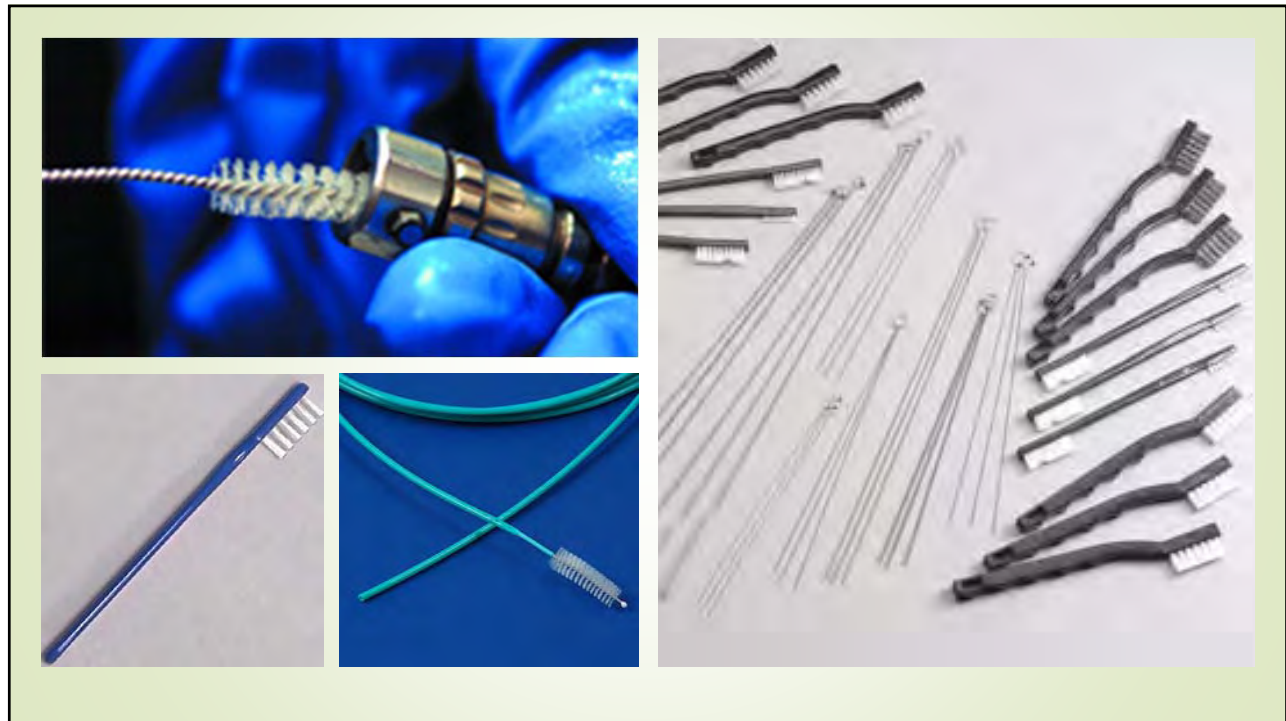


Package



Enzymatic soak





Automated Washers/Ultrasonics

Follow loading instructions

- Metal
- Types of instruments

Ultrasonics washers

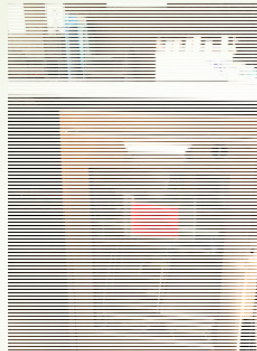
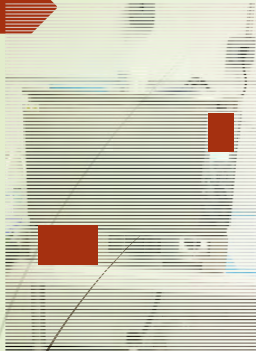
- MUST use basket

Ultrasonic Washers



Efficacy Testing

- ▶ Manufacturer's instructions
- ▶ Daily testing
- ▶ Document results



Instrument Washers

EFFICACY TESTING

- ▶ Manufacturer's IFU
 - ▶ Washer
 - ▶ Test
- ▶ Test daily when in use
- ▶ Document results



Visual Inspection

Flaws

Damage

Debris

Detergent residue

Completeness

Instrument tape and plastic dipping material

- Inspect each time the instrument is processed
- Check for wear according to the product IFU
 - Cracking
 - Peeling
- Replace as often as needed

Sterilization monitoring

01

Chemical

02

Biological

03

Physical



CHEMICAL INDICATORS



Packaging Bloopers



Labeling

- Contents if not visible
- Date
- Load or cycle number
- Initials or other identifier of person packaging
- Where to write
 - Plastic side
 - Sterilization tape for wrapped sets

Biological indicators

- ▶ Match to sterilizer and cycles
- ▶ Correct incubator/reader
- ▶ Approved BI
- ▶ Frequency
 - ▶ Weekly minimum
 - ▶ Busy center runs BIs daily
 - ▶ Loads with implants requires a BI
- ▶ Document results of control and active



Sterilization

1

Manufacturer's instructions

- Sterilizer
- Instruments
- Packaging materials

2

What to do if those don't match?

Sterilization

- Follow manufacturer's instructions for preventive maintenance and routine maintenance (e.g. sterilizer cleaning)
 - Preventive maintenance should be documented
- Tabletop sterilizers
 - Distilled water
 - Cleaning frequency

Physical Monitoring to Verify Parameters

Gauge

Dial

Electronic display

Print out

National guidelines: no printer = don't use

Sterilization Documentation

Date

Sterilizer number

Specific contents

Cycle parameters

BI/spore test results

Call No. L28-101

DAILY STERILIZATION RECORD

LOAD	STERILIZATION TIME Start/End Time Temp Pressure Volume	CYCLE NUMBER Temp Pressure Volume	STERILIZATION RESULTS	
			Pass	Fail
1	Start/End Time Temp Pressure Volume	Temp Pressure Volume	Pass	Fail
QUANTITY and COMMENTS for LOAD				
2	Start/End Time Temp Pressure Volume	Temp Pressure Volume	Pass	Fail
QUANTITY and COMMENTS for LOAD				
3	Start/End Time Temp Pressure Volume	Temp Pressure Volume	Pass	Fail
QUANTITY and COMMENTS for LOAD				
4	Start/End Time Temp Pressure Volume	Temp Pressure Volume	Pass	Fail
QUANTITY and COMMENTS for LOAD				

Takeaways

- Must measure diluted chemicals and water
- Transport according to OSHA BBP standard
- Appropriate PPE in decontamination
- Dirty to clean workflow
- Efficacy testing and documentation
- Labeling
- Follow IFUs
- Sterilization load documentation



QUESTIONS?

